# **Integrated Factory Solution**

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**Developing and Perfecting Your Own Factory** 

www.ieiworld.com

## **IEI Integrated Factory Automation Solution**

#### **Developing and Perfecting Your Own Factory**

IEI's integrated factory solution improves the production efficiency and warehouse management accuracy. To catch the wave of automatic assembly, robot system will be a major role along with the machine vision and motion control solutions. For factory automation control terminals, IEI offers industrial computing solutions with robust IP65 design, wide temperature, and flexible add-on card expansion. To elevate the efficiency of warehouse management, IEI provides UHF RFID and 1D/2D barcode reader solutions with various form factors.









#### Intelligent Energy Management

IEI industrial machines can immediately transmit essential operating data - including energy consumption and status. This adds a continuous stream of useful data for plant managers and industrial engineers that can be mined across a facility's machines to detect key trends and worrisome failures. In other words, vital micro machine data gets aggregated into a valuable macro view of a facility.



#### Warehouse Management System

One big trend in the future is the introduction of "transport systems" in the warehouse. The autonomous vehicles which can sense their surroundings independently using laser scanners, infrared sensors, and RFID chips, and navigate to their respective destinations autonomously.

The autonomous vehicles (autonomous transport robots) can travel on a track, form the basic elements of the solution. The panel PC, mobile computer and embedded computers form the entire control system.



• MES/NAS

#### Automatic Manufacturing Solution

Manufacturing processes will increase in flexibility and allow for the economic production of small lot sizes. Robots, smart machines, and smart products that communicate with one another and make certain autonomous decisions will provide this flexibility.

Products, production processes, and production automation will be designed and commissioned virtually in one integrated process and through the collaboration of producers and suppliers.

#### Machine Vision Solution

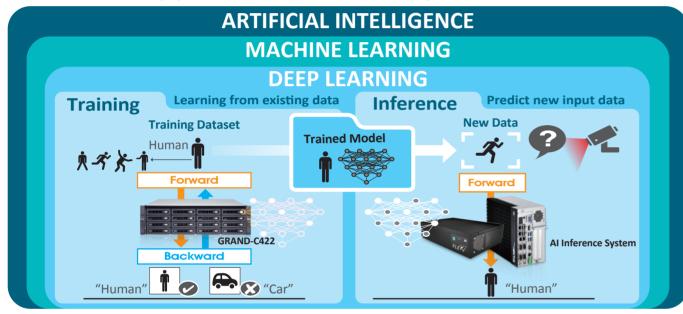
Machine vision is the process of applying a range of technologies and methods to provide imaging-based automatic inspection, process control, robot guidance and more.

# Al Inference System in Smart Factory

Artificial Intelligence, AI, is changing our lives from the past to the future. It enables machine learning by using a variety of training models to simulate and infer the status or appearance of objects. Vision Analytics on the factory floor adds intelligence to factories design and process. Today's technologies automate the collection, storage, retrieval, and decision making across multiple factories and factory sub-systems at the edge.

### **Deep Learning and Inference**

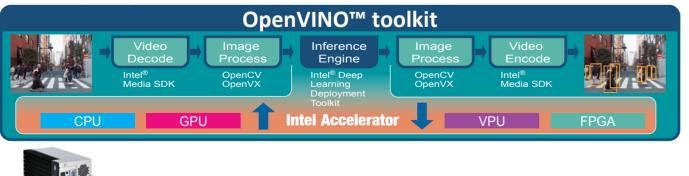
Deep learning is part of the machine learning method. It allows computational models that are composed of multiple processing layers to learn representations of data with multiple levels of abstraction. Deep neural network and recurrent neural network architectures have been used in applications such as object recognition, object detection, feature segmentation, text-to-speech, speech-to-text, translation, etc. In some cases the performance of deep learning algorithms can be even more accurate than human judgement.



#### Intel® Distribution of OpenVINO<sup>™</sup> toolkit

Intel® Distribution of OpenVINO™ toolkit is based on convolutional neural networks (CNN), the toolkit extends workloads across multiple types of Intel® platforms and maximizes performance.

It can optimize pre-trained deep learning models such as Caffe, MXNET, and Tensorflow. The tool suite includes more than 20 pre-trained models, and supports 100+ public and custom models (includes Caffe\*, MXNet, TensorFlow\*, ONNX\*, Kaldi\*) for easier deployments across Intel® silicon products (CPU, GPU/Intel® Processor Graphics, FPGA, VPU).



Al accelerator card with

Intel® Arria® 10 FPGA



**TANK -870AI** 



FLEX-BX200

Intel® Coffee Lake AI

Modular Box PC





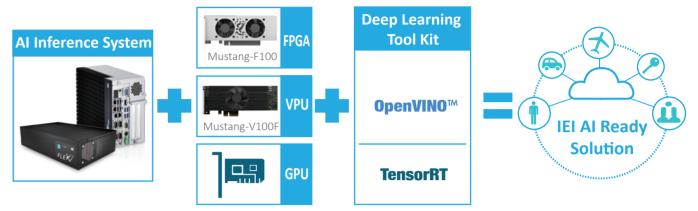


Mustang-F100-A10 Mustang-V100-MX8 Al accelerator card with Intel® Movidius™ VPU

**GPOE-4P** IEEE 802.3 af/at PoE with 15.4w / 30w per port

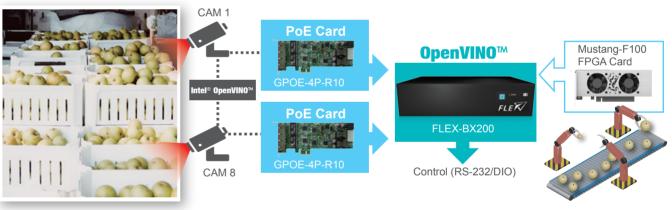
# **IEI AI Ready Solution Accelerates Your AI** Initiative

The FLEX-BX200 and TANK-870AI dev, kit are AI hardware ready system ideal for deep learning inference computing to help you get faster. deeper insights into your customers and your business. IEI's FLEX-BX200 and TANK-870AI dev. support graphics cards, Intel® FPGA acceleration cards, and Intel® VPU acceleration cards, and provides additional computational power plus end-to-end solution to run your tasks more efficiently. With the Intel® OpenVINO toolkit and NVIDIA TensorRT, it can help you deploy your solutions faster than ever.



#### Machine Vision for Sorting and Grading of Agricultural Products

Agricultural products are valued by their appearance. The color indicates parameters like ripeness, defects, etc. The guality decisions vary among the graders and often inconsistent. Machine vision technology offers the solution for all these problems. The FLEX series designed for machine vision market has four PCIe 3.0 expansion slots for installing motion controller cards, GP GPU/ FPGA/VPU cards and the PoE Ethernet card which is developed by IEI and has four GbE Power over Ethernet (PoE) ports compliant with IEEE 802.3af for direct connection to CCTV cameras without needing separate power.



### AOI Defect Classification

During the manufacturing process, defects could be introduced and harmful to the guality. It is necessary to classify the defects detected by AOI machine appropriately especially killer defects. The higher accuracy to classify defects, the less cost spent on review and repair station. The TANK AloT Dev. Kit features rich I/O and dual PCIe slots (x16) to support add-ons like the Acceleration cards (Mustang-F100-A10 & Mustang-V100-MX8) or the PoE to enhance the defects detected performance.



TANK AloT Developer Kit

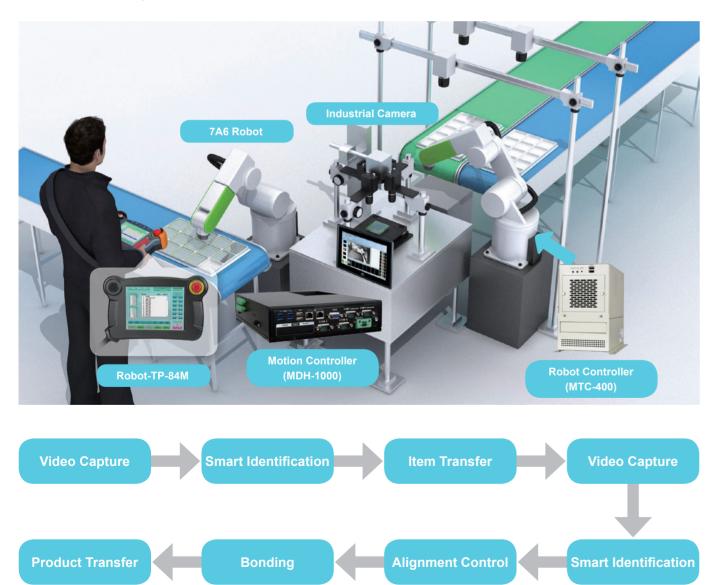
### **Automatic Manufacturing Solution**

The next wave of manufacturing, Industry 4.0, will affect producers' entire value chain. From design to after-sales service, the production automation will be optimized through the integrated IT systems, robots, smart machines, motion controllers and embedded systems that communicate with one another. IEI provides not only elements of Industry 4.0 but also having a total solution of automatic manufacturing system, including industrial robot system and motion control system integration service.

#### Automatic Product Line

On a production line, products are conveyed from one process to another by the conveyor belt. Using the video captured by the smart camera, the production location information is sent to the iRX6-MTC400 robot controller. After calculation, the robot controller will send a control command to control the 7A6 robot to grasp the item from the source position and place it on the optical alignment machine. The optical alignment machine is composed of the MDH-1000 integrated motion control system, IEI industrial cameras, and XXY alignment platform. After placing the item on the optical alignment machine, the smart control software of the MDH-1000 will activate the industrial camera to capture images of the item to locate the positioning symbol on the item. After confirming relevant position and angle, the MDH-1000 will control the motion platform to complete alignment and assembly. Then the 7A6 industrial robot will transfer the item to the conveyor belt of the next process to finish the processing work of this station.





#### Advanced Robot/Motion Controller Architecture



Robot Arm 7A6

 Functionality and reliability The MTC-400 is verified by robotic arm 7A6

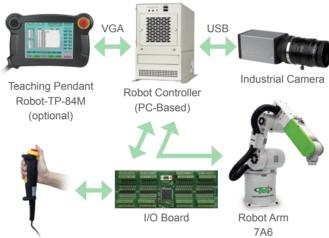
#### Further programming development

Friendly secondary development function for users to equip robots with more functions, such as Visual C++, Visual Basic, BCB. Visual C#. Labvie

• Link type

The Robot Controller can control and link to digital and pulse output motor systems and IT equipped with real-time control and unique singular point estimation functions to ensure the operational reliability of robots.

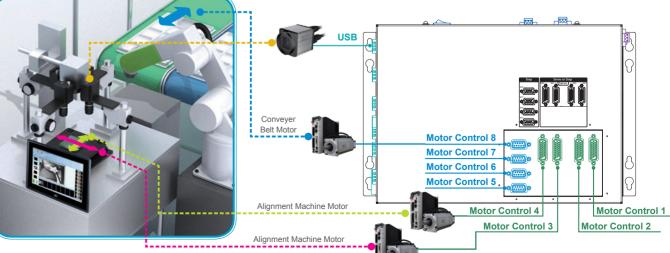




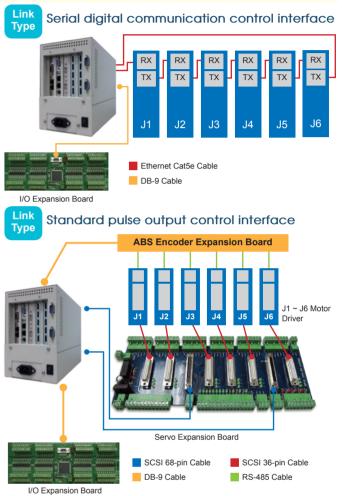
Safety Devices (optional)

#### Economy Robot/Motion Controller Architecture

The motion controller (MDH-1000) is a fanless embedded system integrating industrial computer, motion control card, servo wiring board and I/O wiring board which has multi motion control and multi I/O control functions. The advantages include small size, easy wiring and installation.



High-performance robotic arms from Motorocon are equipped with genuine HD decelerator from Japan and exclusive robot harnesses imported from Switzerland to ensure product reliability. These robotic arms have high precision, high payload, intuitive operation, high safety, and expandability



#### • Automated Guided Vehicle

The motion controller (MDH-1000) is a fanless embedded system integrating industrial computer, motion control card, servo wiring board and I/O wiring board which has multi motion control and multi I/O control functions. The advantages include small size, easy wiring and installation. The 4-axis servo motor for motion control which is compatible with the absolute servo systems from different manufacturers, including Panasonic, Delta, Gotrend, Sankyo, etc. It has great compatibility to use in the motion control applications.



### **Machine Vision Solution**

Machine vision is a replacement for human vision and judgment by using video cameras, software and computers to perform an inspection task, such as gauging, counting as well as barcode and optical character reading (OCR). IEI designs and develops advanced barcode readers and embedded computers, which can be used to perform reliably at higher speed and with greater precision.



#### Inspection & Verification

USB 3.0

Industrial cameras can stably transfer data to PC while in continuous shooting, enabling it to become a reliable and high compatibility platform.





Pattern Matching



Image Gauging



DM-F Series

System

- Machine Vision
- Automatic Production Line

#### Automatic Test Machine

- Cutting Gluing Robot
- Palletizer



Assembly







TANK-800 series





Defect Detection



Barcode Reading



Analysis

#### Product Selection



TANK-870-Q170

TANK-870e-H110

IMBA-Q170-i2

Quality Checking

RIS

Advanced Controller Applications

IoT High Speed Barcode Reader



**DM-F** Series

IMBA-H110

Packing Inspection



IMBA-Q370









With a growing interest in renewable energy resources globally, the sun and the wind have become one of the most rapidly growing eco-friendly alternative energy sources in the recent years.

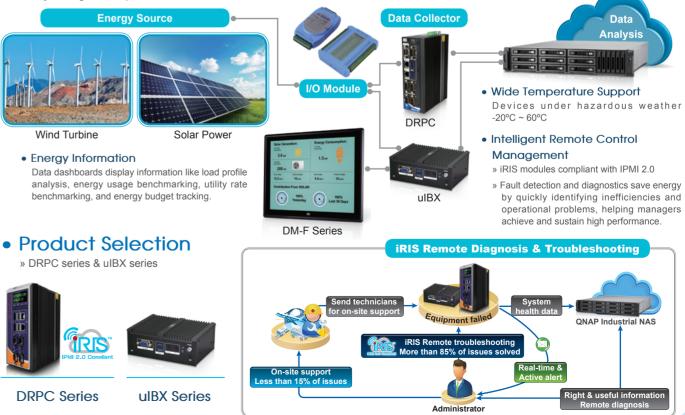
By using solar thermal panels and wind turbines, both sunlight and wind are transformed into electricity ready to be consumed at factory and any other establishments that require electricity. These two will be the most important power production units of any hybrid system up to date.

Information about power production and consumption will be collected and used by the control unit to create profiles of power consumption/ production for each source/load of the system. Once these profiles are created a better and tighter management can be deployed.



#### Energy Data Collection & Analysis

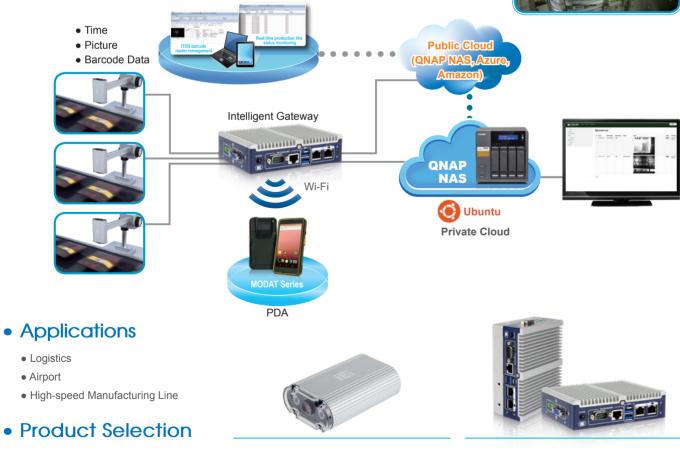
Information technology adds intelligence to factories from design to the end of the process. Today's technologies automate the collection, storage and retrieval of data from across multiple factories and factory sub-systems to make that data available for decision makers, from facility managers to supervisors.



be distributed to any number of sites, within the constraints of available bandwidth. IoT 1D/2D Barcode Reader Solution

Subassembly Verification

Installing ITDB Series barcode reader with QNAP NAS system allows you to manage your production lines in a more efficient way. The NAS can act as a private cloud or a public cloud. An ITDB system that runs over an IP network infrastructure enables the decoded images and results to



» ITDB 100 Series

» ITG Series

ITDB-100L / ITDB-100HD High Speed 2D Barcode Reader

ITG-100-AL Compact size din-rail embedded system

# Warehouse Management System (WMS)

Material input/output management and examination are the duty of a warehouse. As quantity inconsistency is the most common problem in handwritten vouchers, personnel will be unable to capture the exact guantity of material input, shipping, and stock and implement first in first out (FIFO) control. Even worse, personnel will need to spend more time on finding raw materials, and can not trace incoming materials effectively. IEI thus introduces Warehouse Management System (WMS) to provide convenient and traceable management through cloud computing. The benefits of the WMS include:

- Ensure traceability for raw material input and product shipping.
- Shorten material selection and shipping time.
- Enhance warehouse management efficiency and accuracy.
- Ensure real-time warehouse information.
- Minimize customer complaints from man-induced mistakes.
- Enable real-time capture of fleet status and enhance vehicle dispatch flexibility.



#### Fleet Logistics Applications



**IKARPC-W10A** 



#### Smart Warehouse Management Solutions

Deliveryman can scan the delivery receipt through the barcode reader to upload goods data back to the goods management system for instant update.



#### **MODAT Series**



AFL3-12A Panel PC

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The warehouse personnel can use the barcode reader to scan barcodes of stock-ins and stock-outs information then upload the stock data to the inventory management system for instant update.



The AFL3/INOX/PPC-F/UPC panel PCs support wide-range operating temperature so that they can be deployed in any high- or lowtemperature warehouses.





UPC

INOX-F15A

#### Incoming Materials

After completing the IQC inspection, the system generates an ID for raw materials. This ID enables users to trace the supplier, material incoming date, IQC inspection results, and supplier lot number. Warehouse personnel can retrieve information from their mobile devices, including the storage lot of raw materials and route instruction, to facilitate slotting raw materials.

#### Shipping Activities

Mobile devices provide picking personnel shipping list to manage picking by picking sequence, by picking route, and by FIFO. When shipping products with pallets, mobile devices will collect the product ID on the shelve using RFID technology to record the shipping order and transportation information.

Fleet management and dispatching efficiency can be improved by taking the advantages of the 3G connection of the IKARPC and AFOKAR panel PC to send real-time information to the dispatching center for confirming vehicle locations (GPS) and driving conditions (OBD-II). The IVS series in-vehicle computer is designed with reliable performance for harsh environments. Rich I/O ports are provided to connect with multiple peripheral devices in vehicle for different applications.





### **Warehouse Management**

#### Receiving/Dispatching Materials

#### Receiving

Handheld device application: After receiving goods and signing on the delivery man's handheld device, the cloud-based inventory management system will be updated in real time.

#### Receiving/Dispatching

» AFL3/PPC-F series with barcode reader can be used to scan the barcode of the incoming/outgoing package

**Remote Management** 

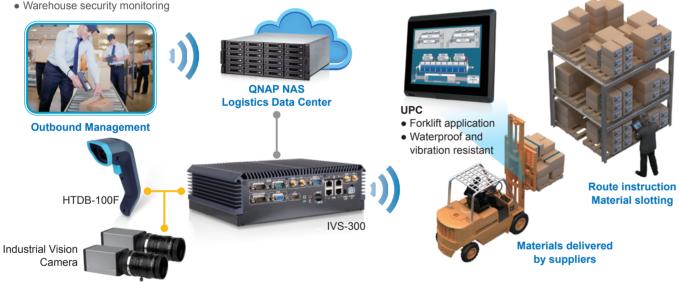
Server-Side Software

» Data can be uploaded to the cloud immediately



#### • Warehouse Management: Inbound/Outbound

- Automation system for scanning incoming/outgoing goods
- Warehouse security monitoring



#### Fleet Management

- GPS for vehicle tracking
- 3G/4G capability for data transmission
- OBD-II interface for vehicle diagnosis

**IKARPC-W10A** 



AFOKAR-08A

IVS-300-ULT3/IVS-300-B1

# **MES**

#### MES Software System Solution

Most manufacturing industries require a lot of labor work in production, production line and equipment management, and production data collection. While modern manufacture-based enterprises need to face land acquisition difficulty, labor cost rise, and labor recruitment difficulty, new employees who are not familiar with production operation will increase defect rate. How to implement effective control has become a real problem to many manufacture-based enterprises.

#### Advantages of smart solutions

- » Enable process management and optimization. Increase product tractability.
- » Provide production scheduling and effective management for production quantity.
- » Provide electronic SOPs to enhance product yield rate.
- » Ensure equipment management and integration for effective labor hour management and equipment availability.
- » Implement automation to reduce labor costs and stabilize production rhythm.

#### Smart operation

- » ID creation: After IQC inspections, an ID (barcode or RFID) is assigned to the material to accelerate information collection and accuracy in the production process.
- » Information analysis: Production data is digitized for production scheduling and management to generate realtime data regarding schedule accomplishment rate, guality report, and production.
- » Automatic material replenishment: Materials are fed to each station by means of the AGV system to reduce storage space on the production line.
- » Electronic SOP: Provide clear and correct SOPs to each station to ensure the correct version is in place.
- » Equipment monitoring: Integrate data of production equipment, monitor equipment status, and provide equipment parameters.
- » Robotic arm: Assists in routine handling operation and stabilize production pace.
- » Quality management: Measure product quality after production and manage product quality analysis.

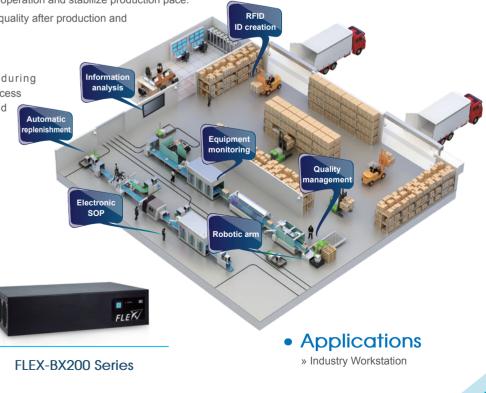
#### Production record

Products are effectively recorded during production with traceability to their in-process quality analysis, installed parts and components, suppliers and customers, and transportation methods.

### Product Selection

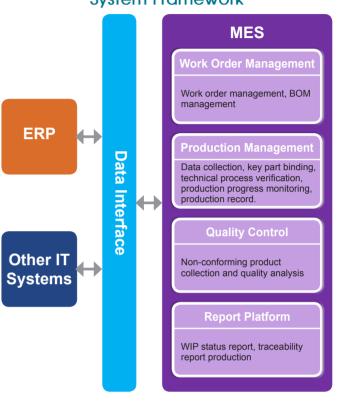
» TANK-800 & FLEX-BX200 Series





**TANK-800** series

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#### System Framework

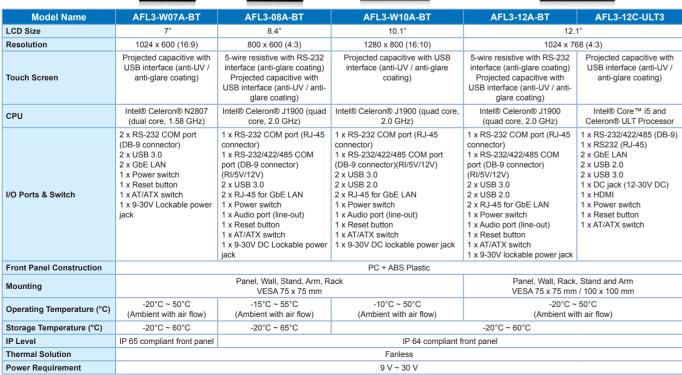
#### • AFL3 PoE Panel PC



Model Name	AFL3-W07A-AL	AFL3-W10A-AL	AFL3-12A-AL	AFL3-W15A-AL	
LCD Size	7"	10.1"	12.1"	15.6"	
Resolution	1024 x 600 (16:9)	1280 x 800 (16:10)	1024 x 768 (4:3)	1366 x 768 (16:9)	
Touch Screen		Projected capacitive with USB inte	erface (anti-UV / anti-glare coating)		
CPU	Intel® Celeron N3350 (2M Cache, up to 2.4 GHz) TDP 6W	Apollo lake Celerc	on® Processor J3455 (2M Cache, up to	2.3 GHz) TDP 10W	
I/O Ports & Switch	2 x GbE LAN (LAN1 on-board PoE at) 2 x USB 3.0 2 x USB 3.0 1 x 12 DC Jack 1 x power switch 1 x Reset button 1 x Clear CMOS button 1 x AT/ATX switch	1 x RS-232/422/485 by RJ45 1 x RS-232 by DP9 2 x GbE LAN (LAN1 option PoE bt PD module) 2 x USB 3.0 2 x USB 3.0 2 x USB 2.0 1 x HDMI output 1 x 9W - 30V DC Jack 1 x power switch 1 x Line out 1 x Line out 1 x Reset button 1 x Clear CMOS button 1 x AT/ATX switch	1 x RS-232/422/485 by RJ45 1 x RS-232 by DP9 2 x GbE LAN (LAN1 option PoE bt PD module) 2 x USB 3.0 2 x USB 2.0 1 x HDMI output 1 x 9V ~ 30V DC Jack 1 x power switch 1 x Line out 1 x Reset button 1 x Clear CMOS button 1 x AT/ATX switch	1 x RS-232/422/485 by RJ45 1 x RS-232 by DP9 2 x GbE LAN (LAN1 option PoE bt PD module) 2 x USB 3.0 2 x USB 2.0 1 x HDMI output 1 x 9V ~ 30V DC Jack 1 x power switch 1 x Line out 1 x Reset button 1 x Clear CMOS button 1 x AT/ATX switch	
Front Panel Construction		PC + AB	S Plastic	·	
PoE Option	on-board IEEE802.3 at		IEEE802.3 bt		
Mounting	Panel, Wall, Stand, Arm, Rack VESA 75 x 75 mm		Panel, Wall, Rack, Stand and Arm VESA 75 x 75 mm / 100 x 100 mm		
Operating Temperature (°C)	-20°C ~ 50°C (Ambient with air flow)	-10°C ~ 50°C (Ambient with air flow)	-20°C ~ 50°C (Ambient with air flow)	-20°C ~ 50°C (Ambient with air flow)	
Storage Temperature (°C)		-20°C	~ 60°C		
IP Level	IP 65 compliant front panel		IP 64 compliant front panel		
Thermal Solution		Far	lless		
Power Requirement	12V only		9V - 30V		

#### • AFL3 Series Panel PC







Model Name	AFL3-W15A-BT	AFL3-W15B-H81	AFL3-W15C-ULT3	AFL3-W19C-ULT3	AFL3-W19A-AL	AFL3-W22C-ULT3	
LCD Size		15.6"		18.5"	18.5"	21.5"	
Resolution	1366 x 768 (16:9)			1366 x 7	68 (16:9)	1920 x 1080 (16:9)	
Touch Screen		with RS-232 interface (an with USB interface (anti-U		Projected capacitive	with USB interface (anti-U	V / anti-glare coating)	
CPU	Intel® Celeron® J1900 (quad core, 2 GHz)	Intel® Core ™ i7/i5/i3, Pentium®, Celeron® processor (TDP 35W)	6th Generation Intel® Core™ i5 and Celeron® on-board processor	Intel® Core™ i5 and Celeron® ULT Processor	Intel® Celeron® J3455 (quad core, 1.5GHz up to 2.3GHz)	Intel® Core™ i5 and Celeron® ULT Processor	
I/O Ports & Switch	1 x RS-232 COM port (RJ-45 connector) 1 x RS-232/422/485 COM port (DB-9 connector) (RI/5V/12V) 2 x USB 2.0 2 x USB 3.0 2 x GbE LAN 1 x Power switch 1 x Reset button 1 x AT/ATX switch 1 x Audio port (line-out) 1 x 9-30V lockable power jack	1 x RS-232 COM port (DB-9 connector) 1 x RS-232/422/485 COM port (DB-9 connector) (RI/5V/12V) 2 x GbE LAN 4 x USB 2.0 2 x USB 3.0 1 x HDMI output 1 x Power switch 1 x Reset button 1 x AT/ATX switch 1 x Audio port (line-out) 1 x 9-30V lockable power jack	1 x RS-232 by DB-9 (RI/SV/12V) 1 x RS-232/422/485 by DB-9 (RI/SV/12V) 2 x GbE LAN 4 x USB 3.0 1 x HDMI output 1 x Power switch 1 x Reset button 1 x AT/ATX switch 1 x 9-30V lockable power jack	1 x RS-232 by DB-9 (RI/SV/12V) 1 x RS-232/422/485 by DB-9 (RI/SV/12V) 2 x GbE LAN 4 x USB 3.0 1 x HDMI output 1 x Reset button 1 x AT/ATX switch 1 x Reset button 1 x AT/ATX switch 1 x 9-30V lockable power jack	1 x RS-232/422/485 by RJ-45 1 x RS-232 by RJ-45 2 x GbE LAN 2 x USB 3.0 2 x USB 2.0 1 x HDMI output 1 x 12V ~ 34V DC Jack 1 x Power switch 1 x AT/ATX switch 1 x Line out	1 x RS-232 by DB-9 (RI/5V/12V) 1 x RS-232/422/485 by DB-9 (RI/5V/12V) 2 x GbE LAN 4 x USB 3.0 1 x HDMI output 1 x Power switch 1 x Reset button 1 x AT/ATX switch 1 x 9-30V lockable power jack	
Front Panel Construction			PC + AB	S Plastic			
Mounting		Panel, Wall, Rack, Stand and Arm VESA 75 x 75 mm / 100 x 100 mm			Panel, Wall, Stand and Arm VESA 75 x 75 mm / 100 x 100 mm		
Operating Temperature (°C) (Ambient with air flow)	-20°C ~ 50°C (Ambient with air flow)	0°C ~ 50°C (Ambient with air flow)	-20°C ~ 50°C (Ambient with air flow)	-20°C ~ 50°C (Ambient with air flow)	-15°C ~ 50°C (Ambient with air flow)	-20°C ~ 50°C (Ambient with air flow)	
Storage Temperature (°C)			-20°C	~ 60°C	^	·	
IP Level			IP 64 complia	ant front panel			
Thermal Solution			Fan	less			
Power Requirement		9 V ~	- 30 V		12 V - 34 V	9 V - 30 V	

#### • PPC-F Series Heavy Industrial Panel PC

Model Name	PPC-F06B-BT	PPC-F08B-BT	PPC-F10B-BT	PPC-F12B-BT	PPC-F15B-BT	PPC-F17B-BT	PPC-F19B-BT
LCD Size	5.7" (4:3)	8" (4:3)	10.4" (4:3)	12" (4:3)	15" (4:3)	17" (5:4)	19" (5:4)
Resolution	640 (W) x 480 (H)	800 (W)	x 600 (H)	1024 (W)	x 768 (H)	1280 (W)	x 1024 (H)
TouchScreen	4-wire resistive type flat touch window, 3H	5-wire resistive type	flat touchscreen, 3H		5-wire resistive type projected capacitive t		
Touch Controller		PenMount DMC9000				DMC 9000 XC3000	
CPU	Intel® Celeron® processor N2807, dual-core, 1.58GHz	Intel® Celeron® J1900 on-board SoC, quad-core, 2GHz					
I/O Ports and Switches	1 x RJ-45 LAN port 1 x RS-232 COM port (DB-9 connector) (RI/5V/12V) 1 x RS-422/485 2 x USB 3.0 2 x USB 2.0 1 x 9 V $\sim$ 36 V DC lockable jack (2-pin) 1 x Adio port (line-out) 1 x Power switch 1 x Reset button 1 x AT/ATX switch	1 x RS-232 COM port (RJ-45 connector) 1 x RS-232/422/485 COM port (DB-9 connector) (RI/5V/12V) 2 x USB 3.0 2 x GbE LAN 1 x Power switch 1 x ARTATX switch 1 x Attion port (line-out) 1 x 9 V ~ 30 V lockable power jack	(RJ-45 connector)         (RJ-45 connector)         2 x USB 3.0         2 x USB 3.0         2 x USB 3.0         2 x USB 3.0           1 x RS-232/422/485         1 x RS-232/422/485         2 x USB 2.0         2 x USB 3.0         1 x HDMI         1 x HDMI         1 x HDMI         1 x HDMI         2 x USB 3.0         2 x USB 3.0         2 x RS-232         2 x RS-232         2 x RS-232         2 x RS-232         2 x S32/422/485         2 x USB 3.0         1 x RS-         1 x RS-323/422/485         1 x RS-         1 x RS-323/422/485         1 x VGA         1 x DO iack (4-pin)         1 x VGA         1 x DO iack (4-pin)         1 x VGA         1 x DC iack (4-pin)         1 x AT/ATX switch         1 x 9 V ~ 36 V DC         1 x 9 V ~ 36 V DC         1 x 9 V ~ 36 V DC         1 x 1 Terminal block         1 x Microphone & speaker         1 x 9 V ~ 36 V DC         1 x 9 V ~ 36 V DC				
System Cooling	Fanless						
Operating Temperature			-10°C ~ 50	)°C (14°F ~ 122°F)			
Storage Temperature			-20°C ~ 6	0°C (-4°F ~ 140°F)			







### • PPC-F Series Heavy Industrial Panel PC



Model Name	PPC-F15C-Q370	PPC-FW15C-Q370	PPC-F17C-Q370	PPC-FW19C-Q370	PPC-FW22C-Q370	PPC-FW24C-Q370
LCD Size	15" (4:3)	15.6" (16:9)	17" (5:4)	18.5" (16:9)	21.5" (16:9)	23.8" (16:9)
Max. Resolution	1024 x 768	1366 x 768	1280 x 1024	1366 x 768	1920 x 1080	1920 x 1080
Brightness (cd/m <sup>2</sup> )	450	400	350	400	250	250
Touchscreen type		Projected	I capacitive type with 10-po	bint multitouch and anti-glar	e coating	^
Touch Controller			EETI E	XC3188		
СРИ		8th Genertion Intel® Core™ i7/i5/i3 porcessors in the LGA 1151 package (Please choose the TDP of the the processor under 65W)				
I/O Ports and Switches	1 x HDMI output 2 x GbE LAN 6 x USB 3.0 Type-A 2 x RS-232 DB-9 type 1 x Mic in 1 x Line out 1 x AC Inlet Power button with power LED (power on=Blue) AT/ATX mode switch Reset button					
System Cooling	Active Fan					
Operating Temperature	$-10^{\circ}$ C ~ $50^{\circ}$ C (with air flow)					
Storage Temperature	-20°C ~ 60°C					
Humidity	10% ~ 95% (non-condensing)					
Power Supply				power supply 240VAC, 50/60Hz		

### • Heavy Industrial Monitor

		र्भ विद्यु स्थित स्थ स्थित स्थित स्थ		
Model Name	DM-F65A	DM-F08A	DM-F12A	DM-F15A
LCD Display	6.5" (4:3)	8" (4:3)	12" (4:3)	15" (4:3)
Max. Resolution	640 (W) x 480 (H)	800 (W) x 600 (H)	1024 (W) x 768 (H)	1024 (W) x 768 (H)
Touchscreen & Controller	5-wire resistive single touch window / Penmount 6000		5-wire resistive single touch window / Penmount 6000 10-point projected capacitive touch window / EETI EXC3000	
/O Ports	1 x VGA (DB-15) 1 x DVI 1 x USB 2.0 (touch) 1 x RS-232 (reserved for resistive touch ATO) 1 x Lockable 12V DC jack		1 x VGA (DB-15) 1 x HDMI 1 x DisplayPort 1.1 1 x USB 2.0 (touch) 1 x RS-232 (reserved for resistive touch ATO) 1 x Lockable 9V-36V DC jack 1 x 9V-36V terminal block	
Construction Material		Aluminum front frame an	d sheet metal rear cover	
Mounting	Panel Mount/ Rack Mou	int/ 75 x 75 VESA Mount	Panel Mount/ Rack Mount/ 100 x 100 VESA Mount	
Operating Temperature	-20°C ~ 60°C (with air flow)		-20°C ~ 60°C	
Storage Temperature	-20°C ~ 70°C			
IP Level	IP 65 compliant front panel			
Power Input	12V	/ DC	9V ~ 36	N DC



Model Name	DM-F17A	DM-F19A	DM-F22A	DM-F24A	
LCD Display	17" (5:4)	19" (5:4)	21.5" (16:9)	24" (16:9)	
Max. Resolution	1280 (W) x 1024 (H)	1280 (W) x 1024 (H)	1920 (W) x 1080 (H)	1920 (W) x 1080 (H)	
Touchscreen & Controller		h window / Penmount 6000 ouch window / EETI EXC3000	10-point projected capacitive touch window / EETI EXC3000	10-point projected capacitive touch window / EETI EXC3000	
I/O Ports	1 x VGA (DB-15) 1 x DVI (F19A only) 1 x HDMI (F17A only) 1 x DisplayPort 1.1 1 x USB 2.0 (touch) 1 x RS-232 (reserved f 1 x Lockable 9V-36V D 1 x 9V-36V terminal blo		1 x VGA (DB-15) 1 x HDMI 1 x DisplayPort 1.1 1 x USB 2.0 (touch) 1 x RS-232 (reserved for resistive touch ATO) 1 x Lockable 9V-36V DC jack 1 x 9V-36V terminal block		
Construction Material		Aluminum front frame an	nd sheet metal rear cover		
Mounting	Panel Mount/ Rack Mount/         Panel Mount/ Rack Mount           100 x 100 VESA Mount         100 x 100 VESA Mount		Panel Mount/ 100 x 100 VESA Mount	Panel Mount/ 100 x 100 VESA Mount	
Operating Temperature	$-20^\circ \text{C} \sim 60^\circ \text{C}$ (with air flow)		-10°C ~ 50°C (with air flow)	-10°C ~ 50°C (with air flow)	
Storage Temperature	-20°C ~ 70°C		-20°C ~ 60°C	-20°C ~ 60°C	
IP Level	IP 65 compliant front panel				
Power Input		9V ~ 3	6V DC		

#### • Vertical Market Panel PC



Model Name	UPC-F12C-ULT3	UPC-V315-QM77	INOX-F15C-ULT3
LCD Size	12.1"	15"	15"
Resolution	1024 (W) x 768 (H)	1024 (W) x 768 (H)	1024 (W) x 768 (H)
Touchscreen	P-CAP / Resistive Touch	5-wire resistive type with RS-232 interface, 3H	P-CAP / Resistive Touch
CPU	6th Generation Intel® Core™ i5 and Celeron® ULT processor	Intel® Celeron® 1047UE processor Intel® Core ™ i3-3217UE processor Intel® Core ™ i5-3517UE processor	6th Generation Intel® Core™ i5 and Celeron® ULT processor
I/O Ports and Switches	M12 Type: 1 x 5-pin M12 connector for DC Jack (12 ~ 36V DC) 1 x 8-pin M12 connector for GbE LAN 1 x 8-pin M12 connector for RS-232 1 x 8-pin M12 connector for RS-232/422/485 2 x 8-pin M12 connector for two USB 2.0 Standard Type: 1 x DC in Terminal Block (12V-36V DC) 1 x DC Jack (12V-36V DC) 1 x DC Jack (12V-36V DC) 1 x HDMI 1 x RS-232 (COM1 RJ-45) 1 x VGA 2 x LAN 2 x USB 2.0 2 x USB 3.0	1 x AT/ATX mode switch 1 x Audio jack (Line out ,MIC) 1 x CAN-bus 1 x DC jack (9 ~ 36V DC) 1 x HDMI port 1 x Reset button 1 x RS-422/485 (RJ-45) 1 x Terminal block (9 ~ 36V DC) 1 x VGA 2 x GbE LAN 2 x USB 2.0 2 x USB 3.0 3 x RS-232 (RJ-45)	1 x 5-pin M12 connector for DC Jack (9-36V DC) 1 x Power switch with power LED indicator 1 x Pressure relief valve 2 x 8-pin M12 connector for RS-232/422/485 2 x 8-pin M12 connector for two USB 2.0 2 x 8-pin M12 X-Code connector for GbE LAN
System Cooling	Fanless	Fanless	Fanless
Operating Temperature	<ul> <li>-20°C ~ 60°C (without heater solution)</li> <li>-40°C ~ 60°C (with heater solution)</li> </ul>	-20°C ~ 60°C	-20°C ~ 50°C
Storage Temperature	-40°C ~ 70°C	-30°C ~ 70°C	-30°C ~ 60°C
IP Rating	Full IP65 or Full IP 66 (with M12 connectors)	Full IP 65	Front IP 69K/ Others IP 66









#### • Industrial PDA

	Model Name	MODAT-550A
	LCD size	5.5"
Display	Max Resolution	1080 x 1920 (Full HD)
	Touchscreen	5-point capacitive
System	CPU	Octa-core 64-bit Cortex-A53 1.5 GHz processor
oyotom	Operating System	Android 7.0
	USB	1x High-speed Micro USB 2.0 OTG
	Micro HDMI	N/A
I/O Interface	Audio	1 x 0.5W speaker 1 x Headset/Mic-in
	Expansion	N/A
-	Power Adapter	5V/3A
Power	Battery	4000 mAh
	Operating Temperature	-10°C ~ 50°C
Environment	Storage Temperature	-20°C ~ 60°C
	Environmental Protection	IP 65

• TANK AloT Developer Kit

Model Name	TANK-870AI	
CPU	Intel® Xeon® E3-1268LV5 2.4GHz (up to 3.4 GHz, Quad Core, TDP 35W) Intel® Core™ i7-7700T 2.9GHz (up to 3.8 GHz, Quad Core, TDP 35W) Intel® Core™ i7-6700T 2.7GHz (up to 3.3 GHz, Quad Core, TDP 35W) Intel® Core™ i7-6700TE 2.4 GHz (up to 3.4GHz, quad-core, TDP=35W) Intel® Core™ i5-6500TE 2.3 GHz (up to 3.3GHz, quad-core, TDP=35W)	
iRIS Solution	1 x iRIS-2400 (optional)	
I/O Interfaces	1 x 802.11b/g/n (optional) 1 x HDMI/DP 1 x iDP (optional) 1 x Line-out 1 x Mic-in 1 x VGA 2 x RJ-45 (LAN1: Intel® I219LM PCIe controller / LAN2 (iRIS): Intel® I210 PCIe controller) 2 x RS-232/422/485 (DB-9) 4 x RS-232 (2 x RJ-45, 2 x DB-9 w/ isolation) 4 x USB 2.0 1 x TPM 2.0 Module	
System Fan	Fanless	
Chassis Construction	Extruded aluminum alloys	
Power Input	DC Jack: 9 V ~ 36 V DC Terminal Block: 9 V ~ 36 V DC	
Power Consumption	19 V@3.68 A (Intel® Core™ i7-6700TE with 8 GB memory)	
Mounting	Wall mount	
Operating Temperature	Xeon® E3: -20°C ~ 60°C with air flow (SSD) i7-7700T: -20°C ~ 35°C with air flow (SSD) i5-7500T: -20°C ~ 45°C with air flow (SSD) i7-6700TE: -20°C ~ 45°C with air flow (SSD) i5-6500TE: -20°C ~ 60°C with air flow (SSD)	
Weight (Net/Gross)	4.2 kg/6.3 kg	

#### • Embedded System







Model Name	TANK-870-Q170	TANK-870e-H110	FLEX-BX200-Q370
СРИ	Intel® 7th Gen Core CPU & Intel® Core ™ i7-6700TE (2.4 GHz, quad-core, TDP=35W) Intel® Core ™ i5-6500TE (2.3 GHz, quad-core, TDP=35W)		8th Genertion Intel® Core™ i7/i5/i3 porcessors in the LGA 1151(Max. 65W) Intel® 300 Series Chipsets Q370
iRIS Solution	1 x iRIS-2400 (optional)	N/A	N/A
I/O Interfaces	1 x 802.11b/g/n (optional) 1 x HDMI/DP 1 x iDP (optional) 1 x Line-out 1 x Mic-in 1 x VGA 2 x RJ-45 (LAN1: Intel® I219LM PCIe controller LAN2 (iRIS): Intel® I210 PCIe controller) 2 x RS-232/422/485 (DB-9) 4 x RS-232 (2 x RJ-45, 2 x DB-9 w/ isolation) 4 x USB 2.0 4 x USB 3.0	1 x HDMI 1.4 1 x Line-out 1 x Mic-in 1 x VGA 2 x RJ-45 PCIe GbE by RTL8111G controller 2 x RS-232/422/485 (DB-9, w/ isolation) 4 x USB 3.0	1 x AC power in Inlet 1 x HDMI output 1 x Line out 1 x Mic in 2 x GbE LAN 2 x RS-232 DB-9 type 6 x USB 3.0 Type-A
System Fan	Fanless	Fanless	Active fan
Chassis Construction	Extruded aluminum alloys	Extruded aluminum alloys	Metal Housing
Power Input	DC Jack: 9 V ~ 36 V DC Terminal Block: 9 V ~ 36 V DC	DC Jack: 9 V ~ 36 V DC Terminal Block: 9 V ~ 36 V DC	115VAC~230VAC, 50/60Hz
Power Consumption	19 V@3.68 A (Intel® Core ™ i7-6700TE with 8 GB memory)	19 V@3.44 A (Intel® Core ™ i7-6700TE with 8 GB memory)	115VAC@1A, 230VAC@0.5A
Mounting	Wall mount	Wall mount & Din Rail	Wall mount / RACK moynt
Operating Temperature	i7-6700TE: -20°C ~ 45°C with air flow (SSD) i5-6500TE: -20°C ~ 60°C with air flow (SSD)	i7-6700TE: -20°C ~ 50°C with air flow (SSD) i5-6500TE: -20°C ~ 60°C with air flow (SSD)	-20°C ~ 50°C (with SSD and TDP 65W processor) -20°C ~ 40°C (with HDD or add-on cards without fan)
Weight (Net/Gross)	2-slot: 4.2 kg/6.3 kg / 4-slot: 4.5 kg/6.5 kg	2.8 kg/4.3 kg	4 kg/6 kg





Model Name	DRPC-130-AL	DRPC-120-BT	ITG-100-AL	uIBX-250-BW
CPU	Intel® Atom™ E3930 1.8 GHz	Intel® Atom™ E3845 1.91 GHz	Intel® Atom™ x5-E3930 1.3 GHz (up to 1.8GHz, dual-core, TDP=6.5W)	Intel® Celeron® N3160 (up to 2.24GHz quad-core, 2 MB cache, TDP=6W)
iRIS Solution	N/A	1 x iRIS-2400 (optional)	N/A	N/A
I/O Interfaces	1 x DB-9 w/ 2.5kV isolation protection supporting 2-port CAN-bus 1 x internal On-board SIM slot (optional) 1 x TPM 2.0 (2x10 pin, optional) 2 x HDMI 1.4b 2 x RJ-45 (PCIe GbE by Intel® I211 controller) 4 x RS-232/422/485 (DB-9) 4 x USB 3.0	1 x HDMI 1 x VGA 2 x RJ-45 1 x PCIe GbE by Intel® I210 controller 1 x PCIe GbE by Intel® I211 controller 2 x RS-232 (DB-9 w/3KV isolation protection*) 2 x RS-422/485 (DB-9 w/3KV isolation protection*) 2 x USB 2.0 2 x USB 3.0	1 x AT/ATX switch 1 x VGA 1 x Power button 1 x Reset button 1 x VGA 2 x RJ-45 PCIe GbE by Intel® I211 controller 2 x RS-232/422/485 2 x USB 3.0	1 x AT/ATX switch 1 x HDMI 1 x Line-out 1 x Mic-in 1 x Power button 1 x Reset button 1 x VGA 2 x RJ-45 PCIe GbE by Intel® I211 controller 2 x RS-232/422/485 (RJ-45) 4 x USB 3.0
Expansions	1 x Full-size PCIe Mini slot 1 x Full-size PCIe Mini slot (supports mSATA, colay with SATA)	1 x Half-size PCIe Mini slot (w/o USB signal) 1 x Full-size PCIe Mini slot (supports mSATA, colay with SATA)	M.2: 1 x M.2 2230 (A key, PCIe by 1, USB2.0) PCIe Mini: 1 x Full-size PCIe Mini slot (supports mSATA, colay with SATA)	1 x Full-size PCIe Mini slot (supports mSATA, colay with SATA)
System Fan	Fanless	Fanless	Fanless	Fanless
Chassis Construction	Extruded aluminum alloy	Extruded aluminum alloys	Extruded aluminum alloy	Extruded aluminum alloy
Power Input	3-pin terminal block: 12 V ~ 24 V DC	3-pin terminal block: 9 V ~ 30 V DC	2-pin terminal block: 12 V DC	DC Jack: 12 V DC
Power Consumption	12V @ 2.88 A (Intel® Atom ™ x5-E3930 CPU with 4GB 1600 MHz DDR3L memory)	12 V@ 2.1 A (Intel® Atom™ E3845 with 2 GB memory )	12V @ 1A (Intel® Atom™ E3930 with 2GB memory)	12 V@2 A (Intel® Celeron® N3160 with 2 GB memory)
Mounting	DIN-rail / Wall mounting	DIN-rail	DIN-rail / Wall mount	Wall mount, VESA 75
Operating Temperature	-20°C ~ 60°C with air flow (SSD)	-20°C ~ 60°C with air flow (mSATA)	-20°C ~ 60°C with air flow (SSD)	-20°C ~ 60°C with air flow (SSD)
Weight (Net/Gross)	1.4Kg/2.5Kg	1.4 kg/2.5 kg	ITG-100-AL-E1/S: 0.67 kg/1.03 kg ITG-100-AL-E1: 0.86 kg/1.22 kg	470 g/1.4 kg

\* COM port isolation: 3 kV for 1 sec, 2.5 kV for 1 minute



Model Name	IVS-300-BT / IVS-300-ULT3	IVS-110-AL	
CPU	Intel® Celeron® J1900 processor (quad-core 2GHz, 10W TDP) or Intel® Core™ i5-6300U processor (dual-core, 2.4 GHz, 15W TDP)	Intel® Atom™ x7-E3950 Processor (quad-core 1.6GHz, 12W TDP)	
iRIS Solution	N/A	N/A	
I/O Interfaces	1 x 3G 1 x BT 1 x DB-15 isolated RS-422/485 1 x DB9 CAN-Bus/OBD-II 1 x GPS 1 x HDMI 1 x Line-out 1 x Mic-in 1 x VGA 1 x Wi-Fi 2 x DB-9 RS-232 2 x On-board SIM card slot 2 x USB 3.0 4 x RJ-45 PCIe GbE by Intel® I210-AT support PoE IEEE802.3af (Each port max 15.4W)	1 x 16-bit digital I/O (8-bit in/8-bit out) 1 x DB-9 OBD-II/J1939 1 x HDMI 1 x Line out 1 x RJ45 PCIe GbE by Intel® I211 1 x RS232/422/485 1 x VGA 2 x on board SIM card slot 4 x USB 3.0	
System Fan	Fanless	Fanless	
Chassis Construction	Extruded aluminum alloy	Extruded aluminum alloy	
Power Input	Cigarette lighter power cable: 9 V ~ 36 V DC	Cigarette lighter power cable: 9V~36V DC	
Power Consumption	12 V@14 A (Intel® i5-6300U with 4 GB DDR4 memory + 4 PoE)	12V @ 5A (Intel® Atom ™ x7-E3950 CPU with 8GB DDR3L memory)	
Mounting	Wall mount	Mounting Kit & VESA Mount	
Operating Temperature	-20°C ~ 60°C with air flow	-30°C ~ 70°C with air flow	
Weight (Net/Gross)	3 kg/4.5 kg	2.4 kg/3.8 kg	









#### • Transportation System

Model Name	IKARPC-07A-BT	AFOKAR-08A	IKARPC-W10A-BT
LCD Size	7"	8"	10.1"
Resolution	1024 × 3 (RGB) × 600	800 (RGB) × 1280	1280 x 800
Touchscreen	Projected capacitive touch with USB interface	Capacitive touch with AG coating	Projected capacitive touch with USB interface
CPU	Intel® Atom™ processor E3826 (dual-core, 1.46 GHz, 7W)	Rockchip RK3399 (dual-core Cortex-A72 up to 1.8GHz + Quad-core Cortex-A53 up to 1.5GHz)	Intel® Atom™ processor E3826 (dual-core, 1.46 GHz, 7W)
Expansions PCIe Mini	1 x Full-size PCIe Mini (reserved for mSATA module), 1 x Full-size PCIe Mini (reserved for WWAN module), 1 x Half-size PCIe Mini (reserved for WLAN module)	1 x Full-size PCIe Mini (reserved for WWAN)	1 x Full-size PCIe Mini (reserved for WWAN module) 1 x Full-size PCIe Mini (reserved for WLAN module)
System Fan	Fanless	Fanless	Fanless
Chassis Construction	PC + ABS plastic	PC + ABS plastic front, Metal rear	PC + ABS plastic
Power Input	Cigarette lighter power cable, DC 9 V ~ 30 V	Cigarette lighter power cable, DC 9 V ~ 30 V	Cigarette lighter power cable, DC 9 V ~ 30 V
Power Consumption	12V @ 1.25 A	12V @ 1.2A	12 V @ 1.73 A

#### Industrial Motherboard

VESA 75

-20°C ~ 60°C with air flow

Mounting

Operating

Temperature



VESA 75

-10°C ~ 50°C with air flow

Model Name	IMBA-Q370	IMBA-Q170-i2	IMBA-H110
CPU Socket	LGA1151	LGA1151	LGA1151
СРИ Туре	8th generation Intel® Core™ i7/i5/i3, Pentium® or Celeron® processor	6th generation Intel® Core™ i7/i5/i3 Pentium® and Celeron® processor	6th generation Intel® Core™ i7/i5/i3 Pentium® and Celeron® processor
Display Interface	Triple independent display support 1 x DP++ 1 x VGA 1 x HDMI 1 x internal Displayport	Triple independent display support 1 x HDMI 2.0 1 x VGA 1 x DVI-D 1 x iDP interface	Dual independent display support 1 x DVI-I 1 x iDP 1 x HDMI1.4
iRIS	N/A	1 x iRIS-2400 slot	N/A
I/O Interface	1 x PS/2 KB/MS 2 x RS-232/422/485 2 x USB 3.1 Gen2 4 x RS-232 4 x USB 3.1 Gen1 6 x USB 2.0 6 x SATA 6G/s (RAID 0/1/5/10 supported)	1 x KB/MS 1 x LPT 2 x RS-232/422/485 5 x USB 3.0 4 x RS-232 7 x USB 2.0	1 x KB/MS 1 x LPT 2 x RS-232/422/485 4 x USB 3.0 4 x RS-232 5 x USB 2.0
Dimensions	244 mm x 305 mm	244 mm x 305 mm	244 mm x 305mm
Weight	GW: 1200g / NW: 700g	GW: 1200g / NW: 700g	GW: 1200g / NW: 700g

#### • Barcod Reader





**VESA 100** 

-20°C ~ 60°C with air flow

Model Name	HTDB-100F	ITDB-100 Series
Resolution (max.)	1280 x 1024	752 x 480
Frame Rate (fps)	60 FPS (Max)	60 FPS (Max)
Sensor	1/1.8" CMOS with global shutter	1/3" CMOS with global shutter
Interface	RJ-45 to USB 2.0	Micro USB port
Dimensions (mm)	175 mm x 59 mm x 112 mm	89.8 mm x 62 mm x 32 mm
Operating Temperature	0°C ~ 55°C	0°C ~ 50°C
Storage Temperature	-10°C ~ 65°C	-10°C ~ 60°C

#### • Al Accelerator Card





Model Name	Mustang-F100-A10	Mustang-V100-MX8	
Main Chip	Intel® Arria® 10 GX1150 FPGA	Eight Intel® Movidius™ Myriad™ X MA2485 VPU	
Deep Learning Tool	Intel® Distribution of OpenVINO™ toolkit		
Memory	8G on board DDR4	4G on board DDR4	
Dataplane Interface	PCI Express x8 Gen3	PCI Express x4 Gen2	
Power Consumption	<60W	<30W	
Operating Temperature	5°C~60°C (ambient temperature)	5°C~55°C (ambient temperature)	
Cooling	Active fan	Active fan	
Dimensions	Standard Half-Height, Half-Length, Double-slot	Half-Height, Half-Length, Single-slot PCIe	
Power Connector	Preserved PCIe 6-pin 12V external power	Preserved PCIe 6-pin 12V external power	
Dip Switch/LED indicator	Identify card number Identify card number		

#### • EtherCAT Motion Controller

Model Name	MDH-2000-L	MDH-2000-M	MDH-2000-H
Dimension	115 x 115 x 35 mm Fanless design	59.4 x 140 x 171.5mm Fanless design	121.5 x 255.2 x 205 mm Fanless design
Axes	8	16	32
Command Cycle	1ms	1ms	1ms
CPU	Vortex 86DX3 Dual-core,1GHz	Intel® Celeron® J1900	Intel® Core™ i7-6700TE Intel® Core™ i5-6500TE

#### • Motion Controller

Model Name	iRX4	iRX6	iDX8
Dimension	301 x 219 x 60mm Fanless design	140 x 269 x 230.5mm	301 x 219 x 60mm Fanless design
Axes	4-axis servo/step motor	6-axis Robotic Arm Motion Control Card	8-axis pulse motor control supporting dual-mode control (4-axis servo/step motor and 4-axis step motor.)
CPU	Intel® Bay Trail J1900, Quad-core, 2.41GHz, 10W	Intel® Atom dual core D525 CPU (1.8GHz with 1MB L2 cache)	Intel® Bay Trail J1900, Quad-core, 2.41GHz, 10W



#### • Integrated Motion Controller



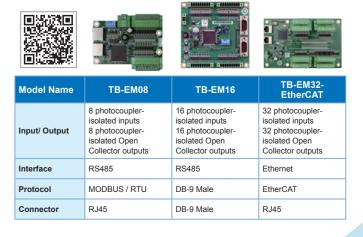






Model Name	MDH-1000	MDH-1500	MDH-1800
Dimension	301 x 219 x 60mm Fanless design	301 x 219 x 60mm Fanless design	221 x 93 x 175mm
Axes	8-axis pulse motor control supporting dual-mode control (4-axis servo/step motor and 4-axis step motor.)	8 axes of pulse type motor control interfaces supporting servo/step dual mode, and one axis Encoder input interface	8-axis pulse motor control; standard for 4-axis, the other 4-axis is for optional.
CPU	Intel® Bay Trail J1900, Quad-core, 2.41GHz, 10W	Intel® Bay Trail J1900, Quad-core, 2.41GHz, 10W	Intel® Core™ i7: 4790s Intel® Core™ i5: 4590s Intel® Core™ i3: 4330

#### • I/O Expansion Module





#### \*Specifications are subject to change without prior notice.

Headquarters 威強電工業電腦 IEI Integration Corp.

 Mox 29, Zhongxing Rd., Xizhi Dist., New Taipei City 221, Taiwan
 138 University Parkway, Pomona, CA 91768

 TEL: +866-2-86916798 / +886-2-26902098
 FAX: +886-2-66160028
 TEL: +1-909-595-2819
 FAX: +1-909-595-2816

 sales@ieiworld.com
 www.ieiworld.com
 sales@usa.ieiworld.com
 usa.ieiworld.com

America IEI Technology USA Corp. 138 University Parkway, Pomona, CA China 威强电工业电脑 IEI Integration (Shanghai) Corp. 上海市岗行莘庄工业区申富路515号 515, Shen Fu Rd., Xin Zhuang Industrial Develop Zone, Shanghai, 201108, China TEL:+86-21-3116-7799 FAX:+86-21-3462-7797 sales@ieiworld.com.cn www.ieiworld.com.cn

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